Production Worksheet

Wilcom TrueSizer

Design: **santa clause 9 5**

Title: **santa clause 9 5**

Stitches:	82,821
Height:	9.51 in
Width:	7.03 in
Colors:	14
Colorway:	Colorway 1
Zoom:	0.28



Machine format:	Tajima
Color changes:	16
Stops:	17
Trims:	60
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Appliqués:	0
Left:	89.4 mm
Right:	89.3 mm
Up:	120.3 mm
Down:	121.2 mm
EndX:	0.00 in
EndY:	0.00 in
Area	66.87 in²
Max stitch:	8.0 mm
Min stitch:	0.2 mm
Max jump:	7.0 mm
Total thread:	1515.19ft
Total bobbin:	572.55ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	15		2,767	Mid Brown	PMS 729	Madeira Classic 1126
2.	14		2,481	Brown	PMS 4635	Madeira Classic 1258
3.	35		12,384	Red	PMS 186	Madeira Classic 1147
4.	36		6,590	Dark Red	PMS 188	Madeira Classic 2425
5.	13		23,594	White		Madeira Classic 1005
6.	11		4,148	Light Orange	PMS 150	Madeira Classic 1155
7.	20		609	Tonys Pink	PMS 114	Madeira Classic 1135
8.	17		8,892	Light Brown	PMS 155	Madeira Classic 1055
9.	25		2,168	Mahandi Green	PMS 370	Madeira Classic 1170
10.	22		5,260	Mahndi Green	PMS 3435	Madeira Classic 1370
11.	24		863	Dark Green	PMS 3435	Madeira Classic 1370
12.	35		4,340	Red	PMS 186	Madeira Classic 1147
13.	36		3,302	Dark Red	PMS 188	Madeira Classic 2425
14.	10		557	Tomato	PMS 151	Madeira Classic 1278
15.	12		254	Black		Madeira Classic 1000
16.	13		67	White		Madeira Classic 1005
17.	16		4,543	Dark Brown	PMS 181	Madeira Classic 1174

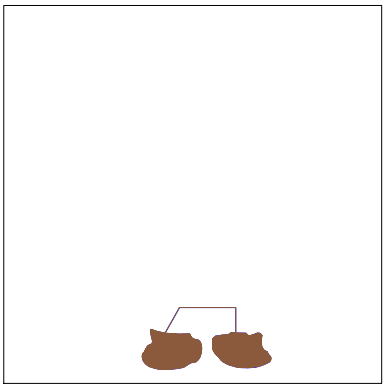
Color Film

Wilcom TrueSizer

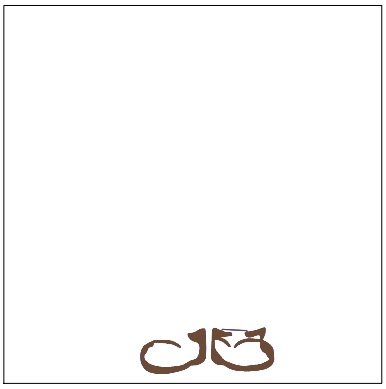
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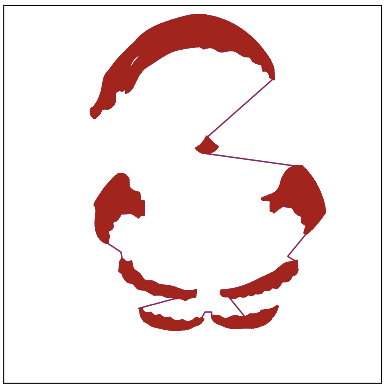
Stitches:	82,821
Height:	9.51 in
Width:	7.03 in
Colors:	14
Colorway:	Colorway 1
Zoom:	0.20



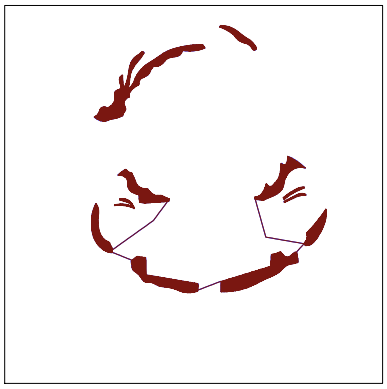
Stop #: 1
Code: Mid Brown
Name: PMS 729
Chart: Madeira Classic 1126
Stitches: 2,767
Thread used: 59.24ft



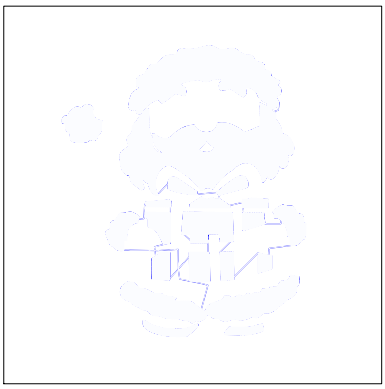
Stop #: 2
Code: Brown
Name: PMS 4635
Chart: Madeira Classic 1258
Stitches: 2,481
Thread used: 38.05ft



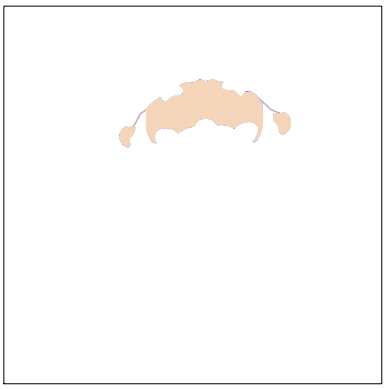
Stop #: 3
Code: Red
Name: PMS 186
Chart: Madeira Classic 1147
Stitches: 12,384
Thread used: 245.83ft



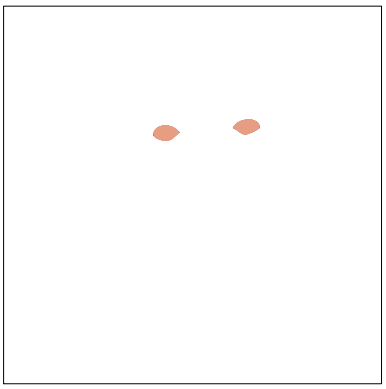
Stop #: 4
Code: Dark Red
Name: PMS 188
Chart: Madeira Classic 2425
Stitches: 6,590
Thread used: 110.02ft



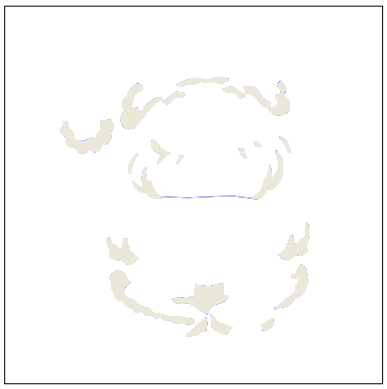
Stop #: 5
Code: White
Name:
Chart: Madeira Classic 1005
Stitches: 23,594
Thread used: 469.57ft



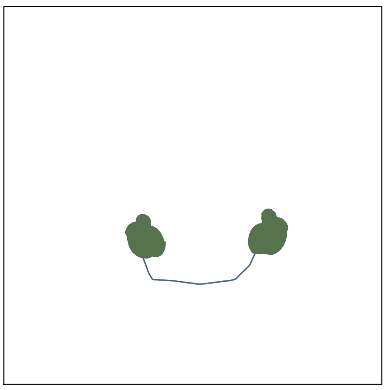
Stop #: 6
Code: Light Orange
Name: PMS 150
Chart: Madeira Classic 1155
Stitches: 4,148
Thread used: 84.58ft



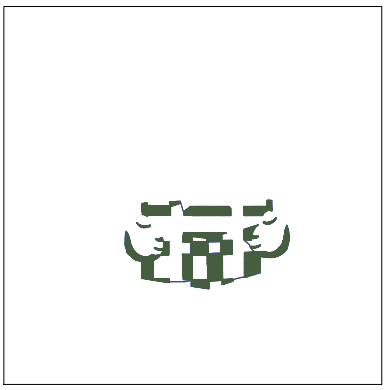
Stop #: 7
Code: Tonys Pink
Name: PMS 114
Chart: Madeira Classic 1135
Stitches: 609
Thread used: 10.58ft



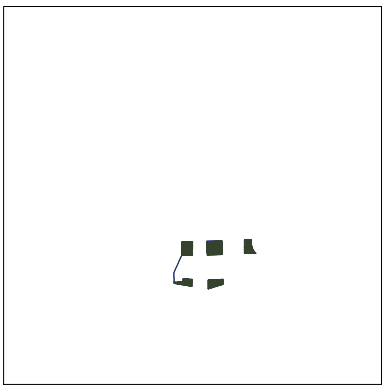
Stop #: 8
Code: Light Brown
Name: PMS 155
Chart: Madeira Classic 1055
Stitches: 8,892
Thread used: 142.83ft



Stop #: 9
Code: Mahandi Green
Name: PMS 370
Chart: Madeira Classic 1170
Stitches: 2,168
Thread used: 43.84ft



Stop #: 10
Code: Mahndi Green
Name: PMS 3435
Chart: Madeira Classic 1370
Stitches: 5,260
Thread used: 87.02ft



Stop #: 11
Code: Dark Green
Name: PMS 3435
Chart: Madeira Classic 1370
Stitches: 863
Thread used: 14.45ft



Stop #: 12
Code: Red
Name: PMS 186
Chart: Madeira Classic 1147
Stitches: 4,340
Thread used: 78.66ft

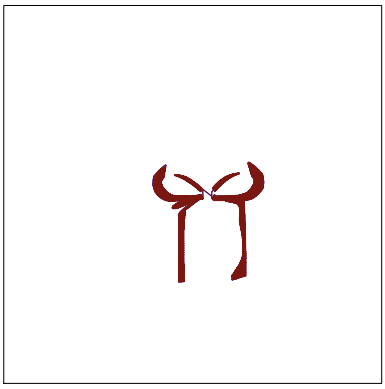
Color Film

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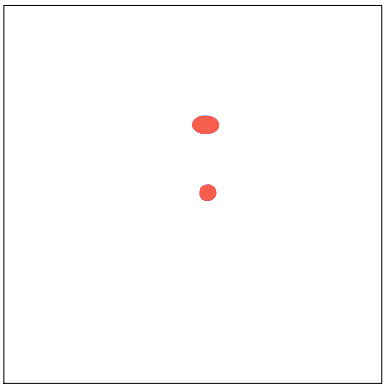
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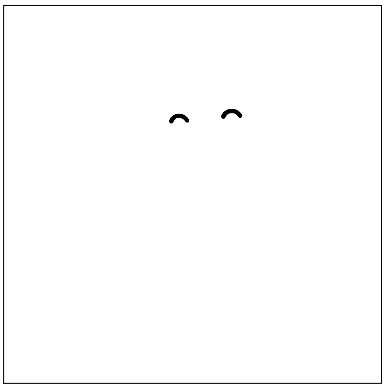
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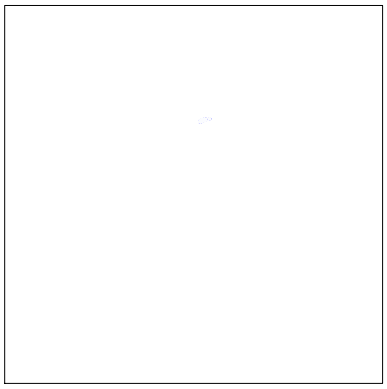
Stop #: 13
Code: Dark Red
Name: PMS 188
Chart: Madeira Classic 2425
Stitches: 3,302
Thread used: 51.70ft



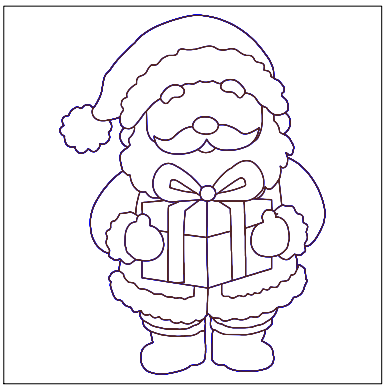
Stop #: 14
Code: Tomato
Name: PMS 151
Chart: Madeira Classic 1278
Stitches: 557
Thread used: 10.56ft



Stop #: 15
Code: Black
Name:
Chart: Madeira Classic 1000
Stitches: 254
Thread used: 3.77ft



Stop #: 16
Code: White
Name:
Chart: Madeira Classic 1005
Stitches: 67
Thread used: 0.92ft



Stop #: 17
Code: Dark Brown
Name: PMS 181
Chart: Madeira Classic 1174
Stitches: 4,543
Thread used: 58.01ft

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Required stabilizer:	Stabilizer

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Product			
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Background			
Product			
Stop	Color	Stitches	
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